

**HEAT PRESS
SUCCESS****Set Up For Success**

- Read heat press manual and application instructions
- Verify heat transfer vinyl being applied is compatible with garment
- Allow warm up time for heat press
- Make sure work station & garment application area are clear of debris
- Plan work flow
 - Staging
 - Application
 - Completion

Safety First

- Make sure heat press is plugged into a dedicated outlet
- Don't touch heated platens

Application Best Practices

- Confirm all modes have been selected and closed out when setting new application
- Double check application time, temp, & pressure
- Re-adjust pressure when lower platen is changed
- Pre-heat garment
- Use a cover sheet

**COMMON HEAT PRINTING
CHALLENGES****Design not staying on the garment**

- Proper heat transfer material based on garment substrate
- Confirm application details
- Possible cold spot within upper platen

The heat press is scorching the garment

- Use materials that can apply at a lower temperature
- Use a Power Platen™ to apply heat from both sides of the garment

Heavy seams, buttons, or zippers in the application area

- Garment pillows
- Smaller Platen

Aligning the transfer is difficult

- Laser Alignment System
- Lettering Layout Guide

The design or text moving during application

- Thermo-Tape™
- High tack Magic Mask® strips

Application error

- Lettering remover solvent