EMBLEM SIZE
Area - Minimum: 1/2" x 1/2" Maximum: 6" x 6"

Thickness - Varies depending on the complexity of the design starting at 2 mm.

COLOR
CMYK colors are accepted, a standard color chart is available upon request. RGB and PMS color are accepted but color matching is not guaranteed. Neon, glitter and reflective colors are not available.

ADHESIVE
Heat Applied (white backing) - to be applied with a professional heat press. Not recommend for heat-sensitive fabrics.
Pressure Sensitive (brown backing) - sticker backing for use on hard goods. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods.

LIMITATIONS
Since the product is applied with heat, it is not recommended to use on heat sensitive fabrics (ex. some nylon, silk, leather, wool, fleece).

COMPATIBILITY
Heat Applied - Cotton, Polyester, Cotton/Poly Blends
Pressure Sensitive - Smooth Surfaces on Hard Goods

ART RENDERING
• Digital sample via email with textures
• Available in 48 hours
• Can be edited

PRODUCTION TIME
• Upon rendering approval, the mold is made within 1 day
• Samples - available upon request
• Production - 5 days plus shipping, add an additional day per 500 pieces

SHELF LIFE
1-year shelf life before applying (stored in a room temperature controlled environment).

SET-UP CHARGES
One-time mold/artwork fee.

COLOR WHEEL
Metallic
Non-Metallic

WASHING INFORMATION
FlexStyle® emblems will withstand at least 50 domestic washing cycles. Hang dry.

TEXTURES
Textures are predicated by each individual design and are typically only shown in the background.
APPLICATION INSTRUCTIONS

HEAT APPLY WITH A PROFESSIONAL HEAT PRESS

HEAT PRESS WITH BOTTOM HEAT
- **Time:** 12-15 seconds
- **Temp:** Upper Platen 200°F, Lower Platen 320°F
- **Pressure:** Medium (On a Hotronix® Heat Press, set at 2, when using the pad the pressure will come to a 7)
- **Peel:** Cold
  - Load the garment on the heat press and place the emblem
  - Place the orange FlexStyle® Pad over the application area and press


HEAT PRESS WITH TOP HEAT
- **Time:** 10-15 seconds
- **Temp:** 360°F
- **Pressure:** Medium
- **Peel:** Cold
  - Pre-heat the lower platen for 20 seconds
  - Load garment on the heat press and pre-heat for 5 seconds to remove moisture and wrinkles


HEAT PRESS WITH TOP HEAT – ALTERNATE METHOD
- **Time:** 12-15 seconds
- **Temp:** 320°F
- **Pressure:** Medium
- **Peel:** Cold
  - Turn the garment inside out, thread it on the heat press with the adhesive side of the emblem facing the upper platen
  - Place the orange FlexStyle® Pad on the texture (front of the design – not adhesive) side of the transfer


CAP PRESS
- **Time:** 20 seconds
- **Temp:** 360°F
- **Pressure:** Medium
- **Peel:** Cold
  - Pre-heat the lower platen for 60 seconds
  - Load cap on the press and pre-heat for 20 seconds
  - Place the orange FlexStyle® Pad over the application area and press.


FABRIC COMPATIBILITY
- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends

WASHING INFORMATION
FlexStyle® emblems will withstand at least 50 domestic washing cycles. Hang dry.

APPLICATION
- Make sure the application area is thoroughly cleaned. Rubbing alcohol can be used.
- Remove the paper backing and press firmly in the desired location.
- Remove top clear carrier.

FOR USE ON
- Smooth, semi-curved hard goods. Not recommended for surfaces that may contain an oil finish such as silicone or any type of outdoor goods.