1. Cut CAD-CUT® Flock II on vinyl cutter.
2. Weed design.
3. Place Print Perfect Pad on platen.
4. Load garment onto heat press.
5. Preheat to remove moisture and wrinkles from garment.
6. Place CAD-CUT® Flock II design.
7. Press for 18 seconds using a cover sheet.
8. Remove from heat press.
9. Peel cold.

**Equipment**
- Vinyl Cutter
- Heat Press

**Garment**
J. America — Women’s Epic Sherpa Quarter Zip, Style 8451

**Materials**
- CAD-CUT® Flock II - Bordeaux

**Accessories**
- 6”x10” Interchangeable Platen
- EZ Weeder®
- Print Perfect Pad
- Kraft Paper Cover Sheet

**How-To Instructions**
- **Temperature**: 330°F degrees
- **Pressure**: Medium