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SKILL LEVEL:
ADVANCED



Equipment



- Vinyl Cutter
- Cap Press

Garment



SanMar — District® Distressed Cap, Style DT600
Cell phone case purchased from Amazon

Materials



- CAD-CUT® P.S. Sign Vinyl – Navy
- ORATAPE® Mask
- CAD-CUT® Patterns – Hatch
- CAD-CUT® Glitter Flake™ – White
- Magic Mask® Medium Tack

Accessories



- EZ Weeder®
- Squeegee
- Kraft Paper Cover Sheet

How-To Instructions



Temperature: 300° – 302° degrees
Pressure: Medium

1. Cut CAD-CUT® P.S. Sign Vinyl on vinyl cutter; DO NOT mirror design.
2. Cut CAD-CUT® Patterns on vinyl cutter; DO NOT mirror design.
3. Cut CAD-CUT® Glitter Flake™ on vinyl cutter; be sure to mirror design.
4. Weed sign vinyl design.
5. Mask design with ORATAPE® Mask.
6. Squeegee to remove air bubbles, then remove from carrier.
7. Weed pattern design.
8. Mask design with Magic Mask® Medium Tack.
9. Squeegee to remove air bubbles, then remove from carrier.
10. Weed Glitter Flake™ design.
11. Apply sign vinyl design to back of cell phone case.
12. Use squeegee to remove air bubbles; remove carrier.
13. Remove insert from cap, extend sweatband out, then place cap on press.
14. Preheat with a cover sheet to remove moisture and wrinkles.
15. Place Pattern design, tack at 300° for 3-5 seconds using a cover sheet.
16. Peel warm.
17. Place Glitter Flake™ design, press at 302° for 10 seconds using a cover sheet.
18. Peel hot.
19. Place Glitter Flake™ design on brim, press at 302° for 10 seconds using a cover sheet.
20. Peel hot.